IceCube Upgrade Rebaseline Review April 26-28, 2022

Timo Karg WBS 1.3 Deep Ice Sensor Modules





## Brief Bio – Timo Karg

- DESY staff scientist
- L2 Mgr. for Deep Ice Sensor Modules
- Project Mgr. for DESY in-kind contributions to IceCube Upgrade
- IceCube member since 2006
- Former cosmic-ray WG lead, acoustic WG lead
- Experience in different roles in detector development and implementation (ANTARES, South Pole Acoustic Test Setup, radio air shower detection, IceCube Surface Extension)







#### **Charge Question ST1**





### Charge Question ST1, M1

## Deliverables and L3 Team





# Current Technical Status and Work to Go

- mDOM design verification complete.
  Final Design Review April 2022.
- mDOM integration labs and Final Acceptance Testing (FAT) facilities at DESY and MSU ready
- All 310 D-Egg modules integrated; preparing for FAT
- PDOM Mainboard prototypes produced and tested; other to-be-refurbished subsystems on track
- All Ice Comms Modules (ICM) produced and delivered to sensor developers; ICM firmware has passed Final Design Review
- Preliminary Design Reviews scheduled for all Special Devices and successfully conducted for the LOM, WOM, and Radio Pulser



### **Charge Question ST1**



### Interfaces

- Mechanical and electrical interfaces to in-module calibration devices (LED flashers and cameras) – defined
- Mechanical interface to String (xDOM Harness) defined
- Electrical interface to Main Cable Assembly (Penetrator Cable Assembly)
- xDOM Mainboard interface to Mainboard-FPGA firmware
- Software interfaces to central DAQ

– defined

defined

defined and produced





## L2 Milestones

• mDOM

	$\Delta nril 2022$	mDOM Final Design Review	2022					202	23	2024					2025		
•	April 2022		Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3 Q4	Q1	Q2	2 (	
•	Aug 2022	mDOM Production Readiness Review (DESY site; after integration and testing of first 20 modules at DES		mDOM	Final Desig	gn Review	v										
	100.2022			78 + 18 spares D-Eggs for Strings 87-88 ready to ship to CHC													
			5Y)		♦ mD0	OM Produ	iction Re	eadiness R	Review (	(in Germa	ny)						
•	Oct. 2022	mDOM Production Readiness Review (MSU site; after integration and testing of first 20 modules at MSU)			♦ PI	DOM Final	l Design	Review									
						♦ mDOM	1 Produc	tion Read	liness Re	eview (in	US at MSI	J)					
			U) [			🔶 All o	compon	nents for m	nDOM N	lainboard	productio	on availabl	9				
			<i>U</i> ,			•	2 + 2 5	spare PDC	OMs for	Strings 8	7-88 read	y to ship to	Pt. Huene	ne			
•	Nov. 2022	All components for mDOM Mainboard full production available				•	12 + 4	spare PD	OMs for	r Strings 8	89-93 rea	dy to ship	o Pt. Huen	eme			
								🔶 197 ·	+ 11 spa	are D-Egg	s for Strin	gs 89-93 i	eady to shi	to CHC			
•	May 2023	128 mDOMs for Strings 87-88 ready to ship from DESY to CHC						<b>1</b> 28	mDOM	s for Strin	igs 87-88	ready to s	nip to CHC				
									<b>9</b> 6	mDOMs f	for Strings	89-93 rea	dy to ship t	o CHC			
٠	Aug. 2023	96 mDOMs for Strings 89-93 ready to ship from DESY to CHC							•	200 mDC	OMs for St	rings 89-9	3 ready to s	hip to Pt	. Huener	me	

- Sept. 2023 200 mDOMs for Strings 89-93 ready to ship from MSU to Pt. Hueneme
- D-Egg
  - July 2022 78 + 18 spares D-Eggs for Strings 87-88 ready to ship from Chiba to CHC
  - May 2023 197 + 11 spare D-Eggs for Strings 89-93 ready to ship from Chiba to CHC
- PDOM
  - Sept. 2022 PDOM Final Design Review
  - Jan. 2023 14 + 6 spare PDOMs ready to ship from PSL to Pt. Hueneme





# Cost and Main Cost Drivers

- \$218,668 on-award to go in PY5-PY8
- On-award cost are
  - Materials and labor for refurbishing IceCube DOMs to PDOMs \$151k
  - Labor for ICM firmware development and support
    \$68k
- Majority of WBS 1.3 are in-kind contributions
  - mDOM ~\$5.6M from German collaborators, not including production facilities at DESY and MSU and labor for development, integration, and testing
  - D-Egg ~\$2.7M from Japanese collaborators, not including production facilities and labor for development and testing
  - ICM \$130k from DESY, not including labor development, production, and testing
  - Special Devices contributed in-kind from various collaborators





#### **Charge Question ST3**

### Risks

- Since the majority of instrumentation is provided in-kind, the largest risks to the project are delays in the various sensor areas
- The current electronics supply chain problems pose a major risk to the timely production of mDOM Mainboards [EXT9]
  - Parts for 40 mainboards are (mostly) available, enabling a pre-production run of 20 mDOMs at DESY and MSU each in spring 2022. This allows us to exercise and optimize integration and testing procedures
  - The mainboard is the last component installed before mDOM sealing. Plan to start production of half-mDOMs in summer 2022 and fill in mainboards as they become available
  - Float between ready-to-ship and shipping of mDOMs for first two strings in Aug. 2024: 63 wks
- If mDOM planned main board electronics parts remain unavailable, a mainboard redesign will be required [EXT18]
  - Includes hardware design effort (off-award) and software & firmware effort (on-award)
  - Latest possible start date for a re-design is January 2023
- If during D-Egg FAT a high failure rate is found, reworking D-Eggs will lead to significant schedule slippage [TECH34]
  - Due to travel restrictions only limited support from the project is possible to get the FAT facilities and procedures production ready
  - We are establishing a project-wide effort to support the D-Egg team to start final acceptance testing as quickly as possible
  - Float between ready-to-ship and shipping of D-Eggs in Aug. 2024: 64 wks





# Conclusion

- All Deep Ice Sensor Modules in advanced state
- All 310 D-Egg sensors are integrated and are awaiting testing
- mDOM Final Design Review in April 2022
  - Series production delayed by electronics supply chain issues
  - Mitigation strategies have been developed
- PDOM is on track for Final Design Review in September 2022
- Ice Comms Modules completely produced and delivered
  - ICM Firmware being used in sensor development and testing



